



TORQUE TO 90 FT-LBS

411-G ONLY (0154)  
ALL OTHERS (0359)

PART NO.	DESCRIPTION
☆△ 0019	LOCKWASHER
☆△ 0114	HANDLE BOLT
☆△ 0118	GATE SPRING BOLT
☆⊕ 0154	GATE or GATE LEVER SPRING
☆△ 0169	HEX NUT
△ 0359	GATE SPRING
☆△ 1476	PIVOT BOLT

- △ INCLUDED IN PN 3000 GATE REPAIR KIT
- ☆ INCLUDED IN PN 3309 411-G GATE REPAIR KIT
- ⊕ 442-G, 462-G, 493-G & 4123-G

PART NO.	DESCRIPTION
☆△ 1814	SPRING SPACER
☆△ 1815	PIVOT BUSHING
1874	RADIUS ARM, 4 TEETH
1875	RADIUS ARM, 5 TEETH
2289	15" x 22" GATE COMPLETE
3000	G GATE REPAIR KIT
411-G ONLY 3173	15" x 18" GATE COMPLETE
☆△ 3283	THREAD LOCKING CMPD
3309	411-G GATE REPAIR KIT

REF	DESCRIPTION	ITEM NUMBER							
		411-G	413-G	423-G	433-G	442-G	462-G	493-G	4123-G
A	SKIRT PANEL	1820	1821	1822	1823	2145	2146	1845	1847
B	GATE LEVER	1824	1825	1826	1827	2147	2148	2148	2148
C	BOTTOM CHANNEL RING	1828	1829	1830	1409	366	2149	1852	1852
D	GATE PLATE ONLY	1831	1832	1832	1832	1832	1832	1832	1832
E	GATE PLATE ASSEMBLY	1833	1834	1834	1834	1834	1834	1834	1834

NOTE: RADIUS ARMS AND GATE PLATES MAY BE ORDERED SEPARATELY USING CORRESPONDING PART NUMBERS AS SHOWN - HOWEVER - FOR EASE OF ASSEMBLY AND PROPER GATE ALIGNMENT IT IS RECOMMENDED THAT THE "GATE PLATE ASSEMBLY" -REF "E"- BE ORDERED THE "GATE PLATE ASSEMBLY" IS FURNISHED COMPLETE WITH RADIUS ARMS ATTACHED AT EACH END - TWO GATE PLATE ASSEMBLIES ARE REQUIRED PER GATE

WHEN ORDERING PARTS, SPECIFY:

1. THIS DRAWING NO: 93-49
2. PART NUMBER
3. QUANTITY
4. DESCRIPTION

GAR-BRO MANUFACTURING CO.  
104 BOLTON SULLIVAN DRIVE P.O. DRAWER 1077  
HEBER SPRINGS, ARKANSAS - 72543-1077

## PARTS LIST

### "G" SERIES

### GENERAL PURPOSE BUCKETS

STANDARD 15"X18" OR 15"X22" GATE

SCALE	NONE	SHOP NO.	PARTS
DATE	11-15-93	SHIPPING CUBICS	
REVISED	1-17-11	DRAWING NO.	93-49
MADE BY	BLC		
CHANGED TO/FROM		SHEET	A OF A
SUPERSEDES			